

Thomson Electrak[®] Smart Linear Actuators Electric Solutions Featuring Onboard Electronics for Enhanced Control







Designing Smart Machines Starts with Smart Tools

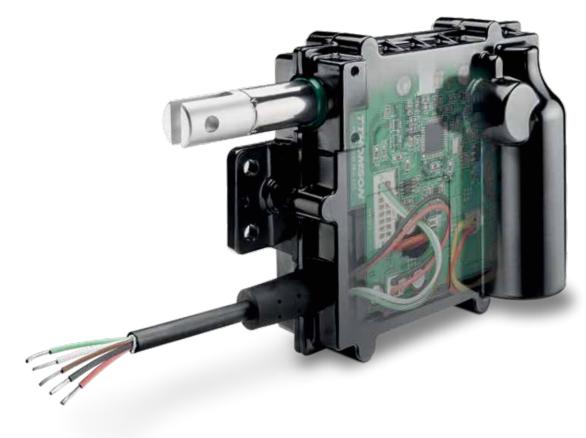
As the industrial world becomes increasingly connected, the designer's need for intelligent components that can communicate with each other and operate without the need for manual interaction is growing. Thomson, a trusted manufacturer that has always been committed to staying ahead of the technology curve, is meeting this demand and helping to usher in a new generation of "smart" actuators.

What are Smart Actuators?

The crux of smart actuators begins with the integration of onboard electronics, which enables enhanced control functions that were previously external, such as switching, position feedback and system diagnostics, directly into the actuator. Newer actuators from Thomson incorporate microprocessorbased printed circuit boards with complementary software which allows communication between remote networks.

Benefits

- Increased efficiency and productivity.
- Enhanced diagnostic capabilities and controllability.
- Fewer components and less cabling.
- Minimized complexity and easier installation.
- Reduced hardware and software costs.
- Decreased machine development time and weight.
- Improved machine functionality and performance.







EFFICIENCY DIAGNOSTICS PRODUCTIVITY PERFORMANCE CONTROLLABILITY COMPLEXITY ENGINEERING COMPONENTS OVERALL COSTS INSTALLATION TIME





Reaching New Markets

Smart actuators are increasingly finding their way into applications that were once dominated by pneumatic and hydraulic systems. The mobile off-highway (MOH) vehicle market was among the first to deploy electric actuators for enhanced control and automation capabilities available in the field. However, other industries have begun to realize the many benefits of smart actuators.

Factory Automation

- Safer and cleaner environment, highlighted by elimination of hydraulic fluid leaks.
- Bus communication, low-level switching, intermittent duty cycles and high power density in a compact envelope.
- Improved efficiency of preventive maintenance programs and reduced downtime due to condition monitoring.
- Reduction of malfunctioning or worn parts through elimination of hydraulic pumps, valves and hoses.
- Simplified control with monitoring of operation-critical parameters.
- Cost savings via removal of external switches and controls, reduction in installation time, and lack of power consumption without load.
- Increased design flexibility by modifying input parameters when an actuator is used for different applications.

Construction and Agricultural Equipment

- Simplified, less expensive system design due to integration of external control boxes, fewer wires and quick connection to existing networks.
- Increased motion control capabilities via position feedback and out-of-the-box options for bus communication.
- Cleaner environment as a result of no fluids, chemicals or solvents necessary for operation.
- Robust and reliable operation, even in demanding environments, enabled by Thomson high testing standards.
- Increased operator safety as processes can be done from inside the machine cabin.





Material Handling

- Advanced position control and switching enable an infinite number of movement profiles and custom motion strategies.
- High power density makes equipment more compact and battery powered machines more efficient.
- Safer and cleaner environment, highlighted by elimination of hydraulic fluid leaks.
- No need for hefty power supply or relay for control.
- Less stress is put on system batteries and charging systems due to onboard low-level switching, which uses low-current signals to control the travel.
- Robust and reliable operation, even in demanding environments, ensured by Thomson high testing standards.
- Easy installation and maintenance from a plug-and-play, turnkey solution.
- Greater capability to synchronize operations among multiple actuators, including configuration of start-andstop instruction.

Domestic, Office and Hospital Equipment

- Manual-to-electromechanical conversion assists with load and ergonomics.
- No manual lifting saves time and eliminates strain for users/patients.
- Programmable positions, including sitting and standing at a workstation or desk, are possible.
- Safer and cleaner environment, highlighted by elimination of hydraulic fluid leaks.
- Using the battery as a power source frees you from having to use wall outlets.
- Saves energy due to lack of power consumption when holding a static load.
- Easy to integrate into home automation systems compared to other mechanical solutions.
- Enhanced safety with several connected axes able to communicate with each other and interlock functionality.







Smart Actuator Feature Breakdown

It's all about control. With onboard electronics allowing you to make standalone controls a thing of the past, a new world of interconnected possibilities awaits your machine designs. The Thomson Electrak[®] Modular Control System (EMCS) is the foundation for the best onboard controls currently available in electric linear actuators, and includes standard and optional features such as built-in CANopen or SAE J1939 CAN bus support. This level of control helps save design and installation time, as well as space and installation cost. Plus, a generous selection of control configurations can tailor your smart actuator to fit a wide breadth of heavy duty applications.

Low-Level Switching

Onboard electronics limits current draw at switches or contacts to a maximum of 22 mA, enabling a simplified and less expensive system design. These low-current signals can be used to program actuators to extend, retract or stop the tube, providing a soft start. This improves safety by reducing the hazard of electrical shock and puts less stress on system batteries and charging systems. An auto sleep feature also helps improve efficiency by reducing power consumption during idle or dwell periods.

Analog Position Feedback

A high-quality potentiometer with essentially infinite resolution and low noise provides a voltage signal for position and direction feedback.

Digital Position Feedback

An encoder provides either a single or double channel pulse train for position and speed feedback, which can be used to synchronize actuators via customer control.



When positioning a work platform, using smart actuators makes it possible to counter uneven load and balance issues, limit movements and avoid potential dangers.

Synchronization

This option allows two or more actuators to share a load. Designers are able to take advantage of a more stable and potentially quicker lift, no additional guides, and improved handling of uneven loads. With these controls integrated into the actuators, installation and system wiring are simplified.

Monitoring and Diagnostics

Constant monitoring of critical parameters such as voltage, speed, force and temperature protects the actuator and machine by preventing motion if outside normal ranges. Current monitoring is a critical safety feature that shuts down the actuator on overload and eliminates the need for the traditional noisy mechanical clutch. Internal endof-stroke limit switches are built into select actuators to ensure smooth, repeatable operation and protect both connected equipment and the actuator.

Simplified Control Architectures

When adding CAN bus, your control system and actuators can communicate directly with each other. The installation is fast and easy, requiring only a two-wire bus cable and power to extend the network, and any other equipment with CAN bus can be connected for additional communication. The result is a less complex system to design, better performance and controllability, and reduced installation time and overall cost.

Remote Access and Communication Protocols

Integrated electronics make it possible for actuators to apply networking standards, such as CANopen or SAE J1939, high-level communications protocols that provide a standard messaging structure for communications among network nodes under control of an electronic control unit. While these protocols are popular for off-highway applications, actuators with integrated electronics are increasingly applied in plant floor, material handling and other applications.



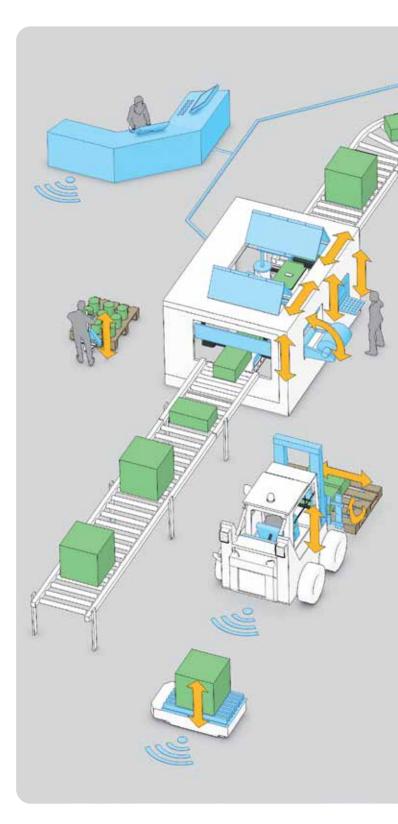


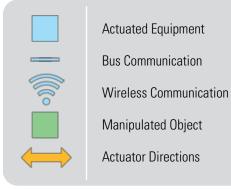


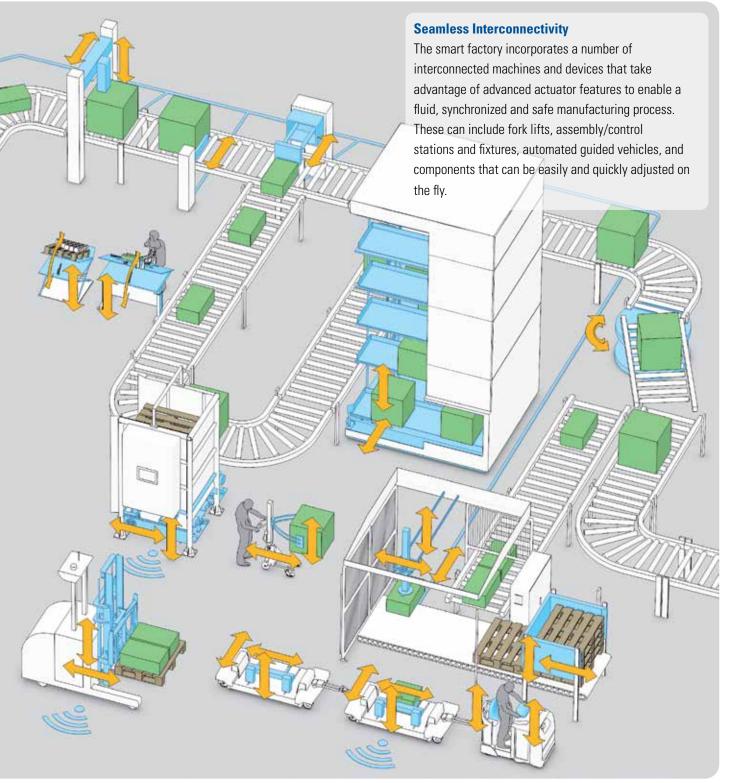


Building a Smarter Factory

An interconnected factory is a productive, efficient factory. Once smart actuators are introduced into a facility's automation process, the benefits are immediate and exponential. Machine design is simplified with increased flexibility and plug-andplay functionality, control capabilities are enhanced, energy usage is decreased, maintenance and downtime experience significant reductions, safety and ergonomics improve, and overall costs are lessened.



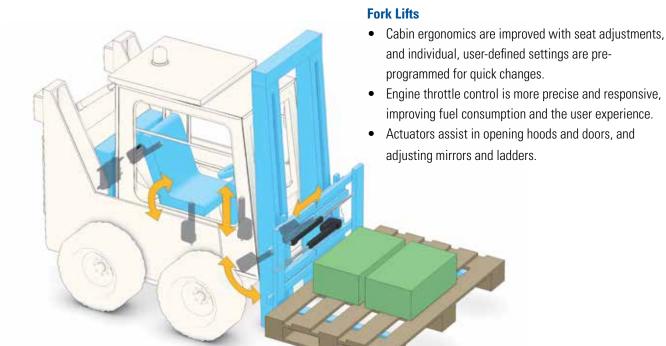




For further detail on factory applications that benefit from smart actuators, see the next page.



A Closer Look at Smart Actuators in the Factory

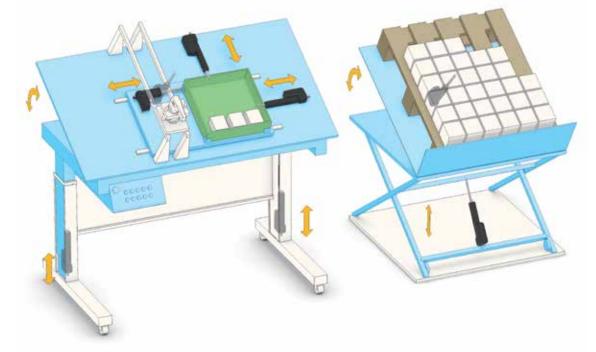


Machine Operation and Safety

- Easy-to-build interlock functions prevent machines from functioning when hatches are open.
- In flexible manufacturing, machines often need to be adjusted when changing the size or type of product being produced. In these instances, bus-controlled actuators are programmed to adjust machine settings (e.g. fences or diverters) according to the processing parameters of that particular product.

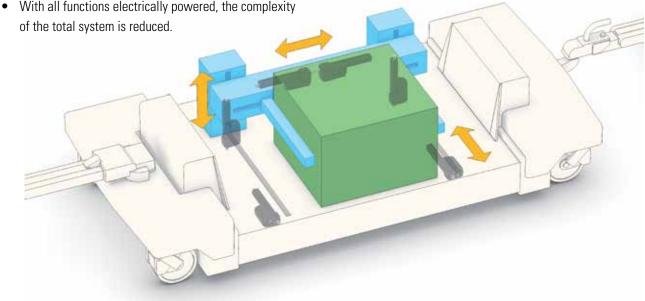
Assembly/Control Stations and Fixtures

- Operators adjust their workplaces to minimize the risk of injury, while securing material and other equipment during the assembly process.
- The burden of heavy and/or repetitive lifts is eliminated. •
- Compared to pneumatic or hydraulic solutions, electric • actuators achieve improved controllability, greater accuracy, less noise, cleaner operation and reduced operating costs.



Logistic Trains and Automated Guided Vehicles (AGV)

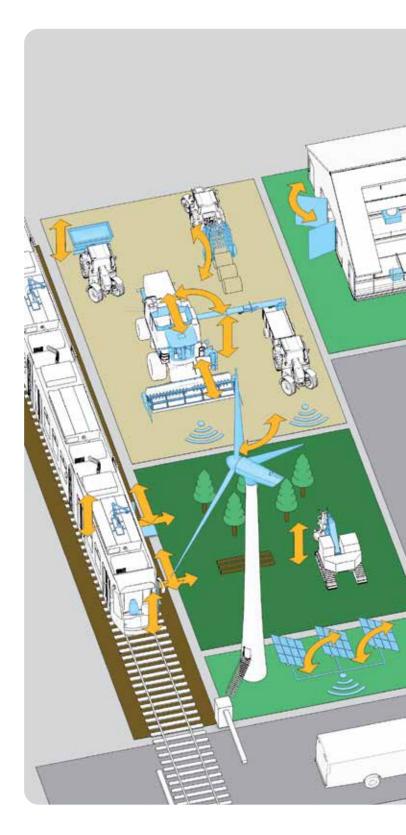
- Precise control, reliable feedback and no creeping at a standstill allow you to control forks, tools and other functions in order to pick, place and handle material or goods.
- With all functions electrically powered, the complexity
- High loads are held with no power, optimizing the battery life and reducing the charging intervals.





Take Smart Actuators On and Off the Highway

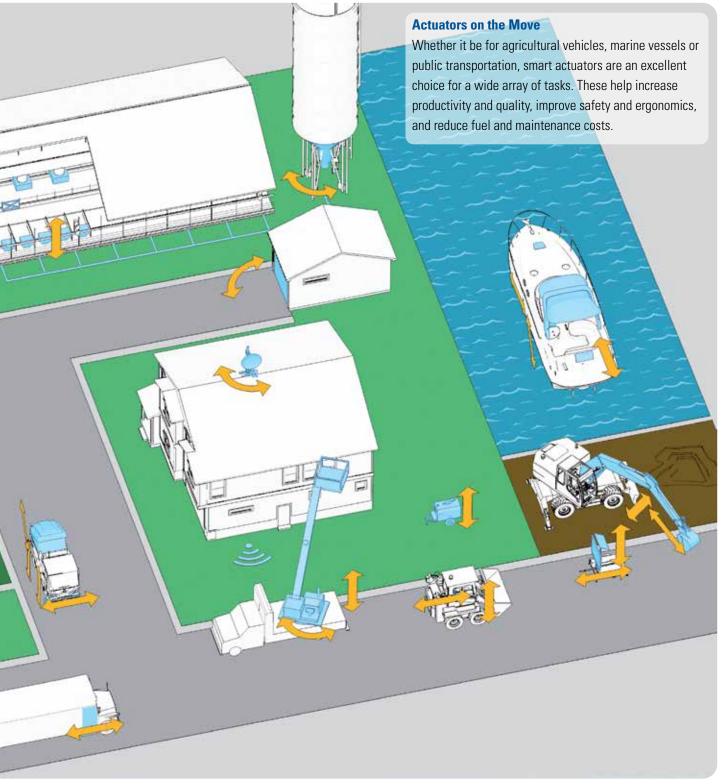
On land, water or any other terrain, efficient linear motion control on vehicles, machines and equipment helps keep businesses moving. In these applications, you will find smart actuators making its biggest impact.



Actuated Equipment Bus Communication

Wireless Communication

Actuator Directions



For further detail on on/off-highway applications that benefit from smart actuators, see the next page.



Make Your Environment Smarter

Combines

- Electric actuators are ideal for hard-to-reach places that may require complex control to function.
- Integrated electronics allow you to drop in an actuator where a more complicated control scheme for hydraulics or air would have been previously.
- Common applications include sieve leveling, auger tube fold, hood lift and grain bin cover.

Skid Steer Excavators

- These utilize a quick-attach system to connect and disconnect multiple attachments to the front of the vehicle.
- Reliable Thomson smart actuators integrate into the cab controls to provide the convenience of swapping attachments without having the operator exit the cab.
- Position feedback allows the operator to confirm the implement (i.e. bucket) is securely locked before deploying the machine.

Marine Vessels

- Thomson smart actuators' rating for IP67 (static), IP69K (static) and IP66 (static/dynamic) address the strict sealing capabilities required by electronics integration.
- Corrosion-resistant coatings and surface treatments prevent oxidation in high-salinity environments.
- Applications include seat adjustments, engine hatch and wakeboard tower automation, and throttle and shift actuation.

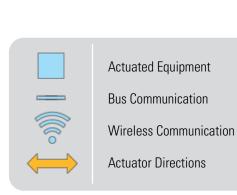
Public Transportation

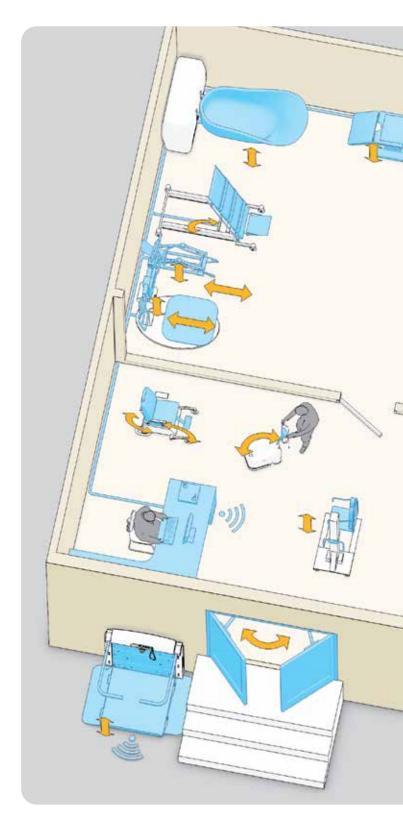
- Smart actuators are more environmentally friendly and cost effective than hydraulic and pneumatic systems.
- Trains and buses using actuators for pantographs benefit from their robust construction to achieve long life in harsh environments.
- Overload sense and confirmed position are vital to user safety.
- Other public transit applications include door actuation, step leveling and gap control.

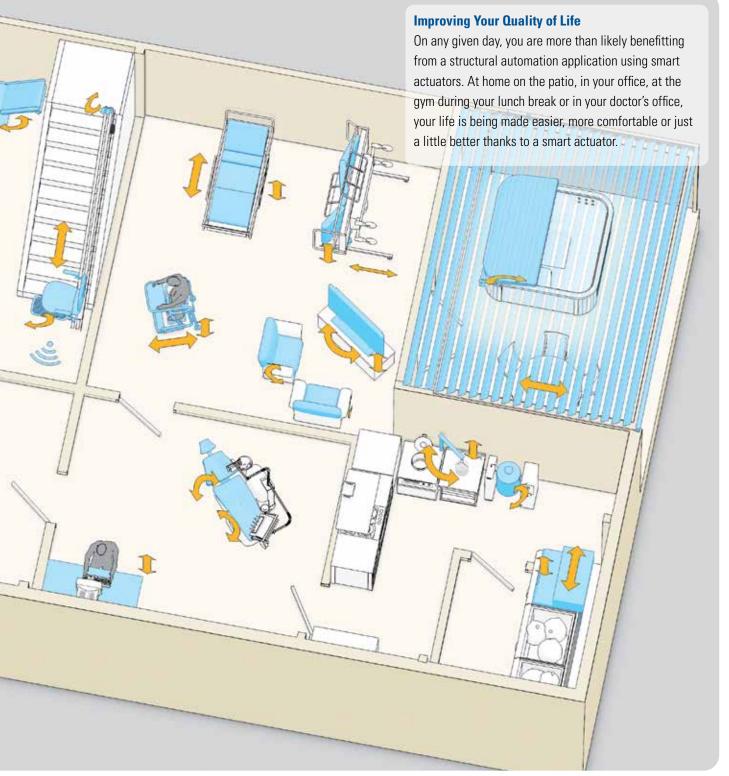


Making Structural Automation Smarter

In today's world, we often take for granted many luxuries that make our everyday lives easier. This allows us to focus more of our time and energy on getting our jobs done, relaxing comfortably or enjoying the company of loved ones. Smart actuators can be found integrated into many residential and commercial automation applications that afford us these luxuries.







For further detail on structural automation applications that benefit from smart actuators, see the next page.



A Closer Look at Structural Automation

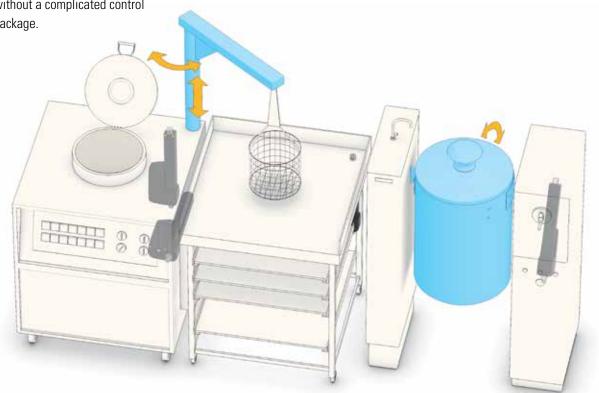
Patio Roofs

- Automated roof systems offer the convenience of a push-button solution to open and close the louvers on an outdoor pergola.
- Thomson smart electric actuators ٠ provide hassle-free motion to an otherwise manual operation.



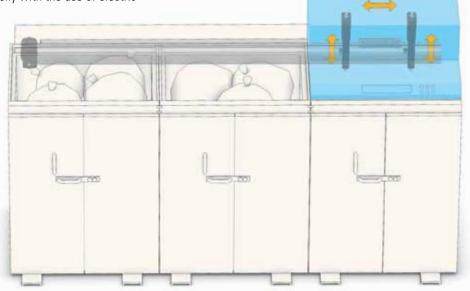
Kitchen Equipment

- Thomson smart actuators deliver enhanced controllability to industrial kitchen applications.
- OEMs benefit from an electromechanical solution that is cleaner and more efficient than many pneumatic and hydraulic alternatives.
- The actuators fit into the application without a complicated control package.



Garbage Compactors and Recycle Stations

- Employed primarily in commercial kitchens, bakeries, shops, restaurants and warehouses.
- Operate more quietly and easily with the use of electric actuators.







Thomson Actuators Overview

Actuator Features					
	Electrak [®] Original Range	Max Jac			
Control Technology Rating					
Position Feedback Analog / Digital	YES / NO	YES / YES			
End-of-Stroke Protection Slip Clutch / ELS	YES / NO	NO / NO			
Overload Protection Slip Clutch / ELM	YES / NO	NO / NO			
Low-Level Switching	NO	NO			
CANopen / SAE J1939 CAN Bus	NO	NO			
Synchronization	NO	NO			
Operation Monitoring Basic / EMP	NO	NO			
Load Capacity Rating	$\star \star \star \star$	$\star\star$			
Environmental Protection Rating	$\star\star\star\star\star$	$\star\star\star\star\star$			

ELS: Electronic Limit Switch

ELM: Electronic Load Monitoring

EMP: Electronic Monitoring Package

Electrak MD	Electrak Throttle	Electrak HD		
$\star \star \star \star \star$	$\star \star \star \star$	$\star \star \star \star \star$		
YES / YES	YES / NO	YES / YES		
NO / YES	YES / YES	NO / YES		
NO / YES	YES / YES	NO / YES		
YES	NO	YES		
YES	YES	YES		
NO	NO	YES		
YES / YES	YES / NO	YES / YES		
$\star\star\star$	\star	$\star\star\star\star\star\star$		
$\star\star\star\star\star\star$	$\star\star\star\star\star\star$	$\star\star\star\star\star$		



Smart Actuators Overview

Electrak® HD

The Electrak HD sets the bar for the electric linear actuator platform. Onboard electronics can eliminate the need for standalone controls, higher power opens a wider range of hydraulic applications to electric conversion, and it meets the most extreme environmental acceptance tests. More information: www.thomsonlinear.com/hd

Electrak Throttle

Simplify installation and increase operator safety and productivity with the space-saving design and electromechanical interface of Thomson Electrak Throttle linear actuators. These models allow engine speed controls for industrial vehicles to be placed in ergonomic positions. The rugged aluminum housing offers IP69K/IP67 sealing and is e-coated for corrosion resistance to make the throttle actuator maintenance-free.

More information:www.thomsonlinear.com/throttle

Electrak MD

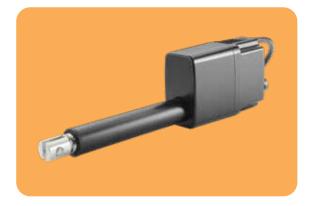
Designed as a smaller sibling to the Electrak HD actuator, these smart electric linear actuators pack a big punch relative to their compact size and dutifully perform in the harshest environments without the need for service or maintenance. Onboard controls open the door to a wide range of possibilities, including CAN bus options and lowlevel switching with or without position feedback.. More information: www.thomsonlinear.com/md

Custom Solutions

Even the most versatile actuator may not always suit all applications. Thomson engineers are ready to help you to customize the actuators according to your requirements. We build more custom actuators than anyone else and have decades of experience producing actuators to meet special needs.







0	• •	
Sr	neritir	ations
	1001110	utions

		Electrak HD	Electrak Throttle	Electrak MD
Screw type		ball	lead	ball
Nut type		load lock ball nut	self-locking lead nut	self-locking ball nut
Manual override		yes	no	yes
Anti-rotation		yes	yes	yes
Dynamic braking		yes	optional	yes
Static load holding		yes (brake)	yes (self locking)	yes (brake)
End-of-stroke protection		internal limit switches	optional	internal limit switches
Overload protection		yes	yes	yes
Temperature monitoring		yes	yes	yes
Voltage monitoring		yes	yes	yes
Synchronization		optional	no	no
Available input voltages	[VDC]	12, 24	12, 24	12, 24
Max. static load	[N (lbs)]	18000 (4050)	260 (60)	2000 (450)
Max. dynamic load (Fx)	[N (lbs)]	16000 (3600)	130 (30)	2000 (450)
Speed @ no load/max. load	[mm/s (in/s)]	71/58 (2.80/2.28)	96/83 (3.70/3.30)	52/43.8 (2.04/1.72)
Max. ordering stroke (S) length	[mm]	1000	50.8	300
Operating temperature limits	[°C (F)]	- 40 - 85 (- 40 - 185)	- 40 - 85 (- 40 - 185)	-40 - 85 (-40 - 185)
Full load duty cycle @ 25 °C (77 °F)	[%]	25	50	25
Protection class - static		IP67 / IP69K	IP67 / IP69K	IP67 / IP69K
Salt spray resistance	[h]	500	500	500
Control options		 End-of-stroke output Analog position feedback Digital position feedback Low-level switching CANopen/SAE J1939 CAN bus Synchronization 	 Extended temp. range Analog position feedback End-of-stroke limit switches SAE J1939 CAN bus 	 End-of-stroke output Analog position feedback Digital position feedback Low-level switching CANopen/SAE J1939 CAN bus



Smart Online Resources

Thomson offers a wide variety of online tools to help you in the selection process. An experienced team of application engineers is also available to help size and select a smart actuator model to best fit your needs. To explore additional technical resources and options, contact Thomson customer support at www.thomsonlinear.com/contact.

Sizing and Selection Tool

Complete a self-guided, interactive series of questions to quickly and accurately find your ideal actuator solution.

				a main su			
	and the second						Interiors Company
-							
Sugaran	the second s	iu a av			ALC: NOT	Balland.	
bing in the lines	· · · ·	1. Sala		- Period	1 4 4 mil		-
and the second	-	1 II	1	11	-	5	
		A charged	-	-			-
at an a		A read	-	-		the relation	
mand.	-	1,000	-	-	-	designed the	and a
All of the local division of the local divis		4.000	144	-		-	
and the second		wind.	-	-		Beer Text	
wiger.	-	-	1	2		manunger.	-
Night (-	-	1	100			Section late is the
man () (1.000	-	12	-		-	Same Linna Barrie

Actuator Selector Tool

Using a simplified, application parameter-based selection process, quickly narrow your actuator search, access 3D models, upfront pricing and lead times, and purchase instantly.



Special-Purpose Websites

The fastest way to get all the relevant information on the latest technological advances, products and applications.



Interactive 3D CAD Models

Download free interactive 3D models in the most common CAD formats to assist in your design projects.



Getting Smarter Since 1965

Thomson is a leader for electric linear actuators in the most demanding applications, including construction and agriculture vehicles. We routinely collaborate with original equipment manufacturers globally to solve problems, boost efficiency and enhance the value passed on to their customers.





Frequently Asked Questions

Here are the answers to common questions. Please contact customer support if you need more information at www.thomsonlinear.com/cs.

How many actuators can be controlled over CANopen or SAE J1939 CAN bus?

As many as the bus will allow, but physically up to 256 on the same network according to the protocols.

Where can I get more CAN bus information?

Contact Thomson customer support for all CANopen or SAE J1939 needs with our smart industrial linear actuators. Further information about CANopen can be found from CAN in Automation at www.can-cia.org, while SAE J1939 details can be found from SAE International at www.sae.org.

What are IP ratings?

International Protection Marking (IP) ratings are commonly referenced standards that classify electrical equipment using standard tests to determine resistance to ingress of solid objects (first digit) and liquids (second digit). See the IP Ratings table below.

How is the duty cycle determined?

The duty cycle = on time / on time + off time. For example, if an actuator is powered for 15 seconds and then off for 45 seconds, the duty cycle for that minute would be 25%. All models have a specific rating at full load at an ambient temperature of 25°C (77°F). If load and/or ambient temperature are lower, then the duty cycle can exceed the rating. At higher temperatures, the duty cycle will be lower.

Are Electrak® actuators maintenance free?

Yes. They never require lubrication, maintenance or adjustment for wear.

IP Rating					
Code	First Digit Definition	Second Digit Definition			
0	No protection.	No protection.			
1	Protected against solid objects over 50 mm.	Protected against vertically falling drops of water.			
2	Protected against solid objects over 12.5 mm.	Protected against vertically falling drops of water, if the case is disposed up to 15° from vertical			
3	Protected against solid objects over 2.5 mm.	Protected against vertically falling drops of water, if the case is disposed up to 60° from vertical			
4	Protected against solid objects over 1 mm.	Protected against splash water from any direction.			
5	Limited protection against dust ingress (no harmful deposits).	Protected against low-pressure water jets from any direction. Limited ingress permitted.			
6	Totally dust protected.	Protected against high-pressure water jets from any direction. Limited ingress permitted.			
7	-	Protected against short periods of immersion in water.			
8	-	Protected against long, durable periods of immersion in water.			
9K	-	Protected against close-range, high-pressure, high-temperature spray downs.			

Is it possible for a load to back-drive the extension tube on an Electrak actuator?

No. They either have an anti-back-drive brake or are self locking.

Can Electrak actuators be side loaded?

No. A proper design of the application should eliminate any side loads.

What is manual override?

Manual override allows the actuator extension tube to be moved manually by inserting a crank in the manual override input, which can be useful at power downs or other electrical failures.

What is anti-rotation?

Anti-rotation allows the extension tube to be moved without having the actuator mounted to the front and rear adapters. Without anti-rotation, the extension tube would not move but just rotate in such a situation.

What is dynamic braking?

Dynamic braking means that the motor windings are short circuited at power off, which results in faster and more accurate stops. On actuators with dynamic braking, this feature is built into the actuator. On those without, dynamic braking can be achieved by adding external circuitry.

What are the most common reasons for premature actuator failure?

Side load due to incorrect mounting, shock loading, exceeding the duty cycle and incorrect wiring are the most prominent causes for premature failure.

Can Thomson supply controls for the actuators?

Yes. Thomson offers a range of controls for different purposes. Contact customer support for more information or visit www.thomsonlinear.com/ILA_controls.

Can Electrak actuators be customized?

Yes. Thomson can do almost anything – from a smaller alteration to a white paper design. Contact customer support for more information.

EUROPE

United Kingdom Thomson

Office 9, The Barns Caddsdown Business Park Bideford, Devon, EX39 3BT Phone: +44 1271 334 500 E-mail: sales.uk@thomsonlinear.com

Germany

Thomson Nürtinger Straße 70 72649 Wolfschlugen Phone: +49 7022 504 403 Fax: +49 7022 504 405 E-mail: sales.germany@thomsonlinear.com

France

Thomson Phone: +33 243 50 03 30 Fax: +33 243 50 03 39 E-mail: sales.france@thomsonlinear.com

Italy

Thomson Via per Cinisello 95/97 20834 Nova Milanese (MB) Phone: +39 0362 366406 Fax: +39 0362 276790 E-mail: sales.italy@thomsonlinear.com

Spain

Thomson E-mail: sales.esm@thomsonlinear.com

Sweden

Thomson Estridsväg 10 29109 Kristianstad Phone: +46 44 590 2400 Fax: +46 44 590 2585 E-mail: sales.scandinavia@thomsonlinear.com

SOUTH AMERICA

Brazil Thomson Av. João Paulo Ablas, 2970 Jardim da Glória - Cotia SP - CEP: 06711-250 Phone: +55 11 4615 6300 E-mail: sales.brasil@thomsonlinear.com

USA, CANADA and MEXICO

Thomson 203A West Rock Road Radford, VA 24141, USA Phone: 1-540-633-3549 Fax: 1-540-633-0294 E-mail: thomson@thomsonlinear.com Literature: literature.thomsonlinear.com

ASIA

Asia Pacific

Thomson E-mail: sales.apac@thomsonlinear.com

China

Thomson Rm 805, Scitech Tower 22 Jianguomen Wai Street Beijing 100004 Phone: +86 400 606 1805 Fax: +86 10 6515 0263 E-mail: sales.china@thomsonlinear.com

India

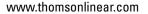
Thomson c/o Portescap India Pvt Ltd 1 E, first floor, Arena House Road no 12, Marol Industrial Area, Andheri (E), Mumbai 400093 India E-mail: sales.india@thomsonlinear.com

Japan

Thomson Minami-Kaneden 2-12-23, Suita Osaka 564-0044 Japan Phone: +81 6 6386 8001 Fax: +81 6 6386 5022 E-mail: csjapan@scgap.com

South Korea

Thomson 3033 ASEM Tower (Samsung-dong) 517 Yeongdong-daero Gangnam-gu, Seoul, South Korea (06164) Phone: + 82 2 6001 3223 & 3244 E-mail: sales.korea@thomsonlinear.com



Smart_Actuation_BRUK-0027-03 | 20200915KB Specifications are subject to change without notice. It is the responsibility of the product user to determine the suitability of this product for a specific application. All trademarks property of their respective owners. ©2020 Thomson Industries, Inc.

